

Grading Defects Defination

Species: European Oak

Length: 75"/86" Width: 7 1/2", 9 1/2", 10 1/4" Thickness: 1/2", 9/16", 5/8", 3/4 Top Layer Thickness: 2mm, 3mm, 4mm, 6mm **Sawncut**



GRADE	SELECT NATURAL		LIGHT CHARACTER		RUSTIC	
DEFECTS \ RATIO	45%	55%	45%	55%	30%	70%
PIN HOLES	< 5mm ø	√ (Not Grouped)	√	√	√	√
SOUND KNOTS	×	< 15mm	< 35mm ø	< 55mm ø	< 55mm ø	< 80mm ø
SOUND KNOT COUNT	×	< 4	√ (Not Grouped)	√ (Not Grouped)	√ (Not Grouped)	√
DEAD KNOTS	×	< 10mm ø	< 25mm ø	< 35mm ø	< 35mm ø	√ (Fine in Shape)
DEAD KNOTS COUNT	×	< 2 Per Meter	< 3 Per Meter	√ (Not Gathered)	√ (Not Gathered)	√
SAPWOOD	×	< 10%	< 15%	< 20%	< 20%	< 30%
DARK / BLACK STREAKS	×	< 3 x 10mm	< 3 x 300mm	√ (Fine in Shape)	√ (Fine in Shape)	√
WORM HOLES	×	×	×	×	×	×
END SPLITS	×	×	×	< 5 x 300mm	< 5 x 300mm	< 1 x 700mm
SURFACE CHECKS	×	×	×	×	×	Length < 700mm
BARK POCKETS	×	< 10 x 20mm , < 1	< 5 x 40mm , < 2	< 10 x 50mm , < 2	< 10 x 50mm , < 2	Repaired
ROT / DECAY	×	×	×	×	×	< 5mm x 40mm
WATER STAIN	×	×	×	×	×	×
COLOR VARIATION	Clean & Uniform		Clean & Uniform		√	√